

Work Order ID 73692

Tuesday, September 13, 2011 10:44:32 AM



Page 1

Item ID: D2327-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacer Bushing

Start Date: 9/13/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 9/20/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

11-09-13

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2327

Rev D

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

SML 11/09/16

26

Hardinge CNC Lathe Small

Turn per Folio FA232 and Dwg D2327 ☐ Debur BOTH ENDS

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

SML 11/09/16

26

Quality Control

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

SL 11-09-19

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 73692

Page 2

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location UA

0.00



Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

11/9/19 260

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/19 [Signature]

MF 11-09-19

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NOTE: Date & initial all entries

Picklist Print

Page 1

Tuesday, September 13, 2011 10:44:41 AM

Work Order ID: 73692

Parent Item: D2327-1

Parent Item Name: Spacer Bushing




Start Date: 9/13/2011

Required Date: 9/20/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP D05.11.02 Removed 303 SS KJ/EC
IPP Rev:E Removed 303SS JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375 		Purchased	No			100	f	26.5600	0.1771	3.728421			

304 ROUND BAR 0.375

Location

Loc Qty

Loc Code

MAT029

26.56

117130

2.46

118449

24.1

4.8 *conf 11/09/11*

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

TRANSMISSION VERIFICATION REPORT

TIME : 09/13/2011 10:37
NAME :
FAX :
TEL :
SER.# : F9N212739

DATE, TIME	09/13 10:37
FAX NO./NAME	13055919447
DURATION	00:00:00
PAGE(S)	00
RESULT	BUSY
MODE	STANDARD

BUSY: BUSY/NO RESPONSE

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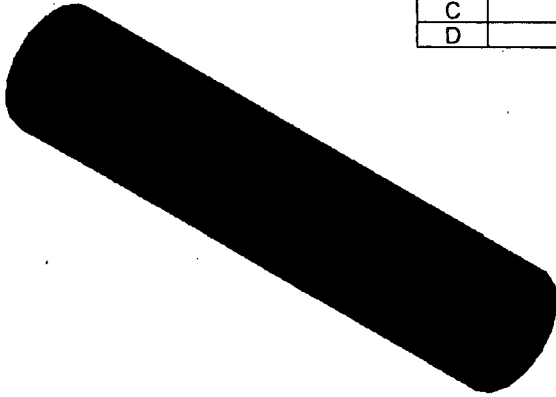
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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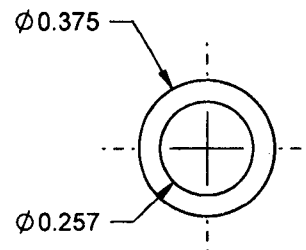
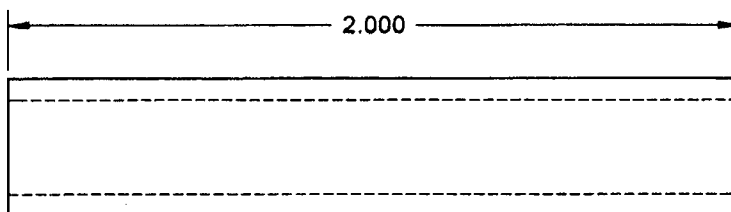
DESIGN BW	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED H	DRAWING NO. D2327	REV. D SHEET 1 OF 1
DATE 06.10.12	TITLE SPACER BUSHING		SCALE 2:1
REV	DATE	DESCRIPTION	
A	94.12.17	NEW ISSUE	
B	95.12.06	LENGTH CHANGE	
C	03.05.13	303 SS SPEC ADDED	
D	06.10.12	REMOVE 303 SS MATERIAL	



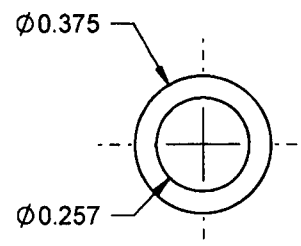
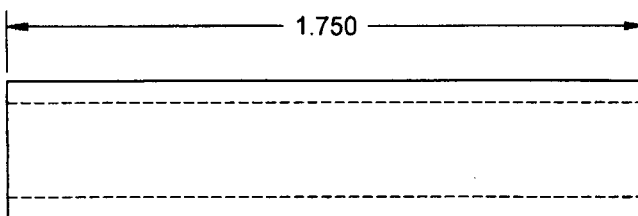
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 73092
H09-B

RELEASED

06.11.14 H



D2327-1 SPACER BUSHING



D2327-3 SPACER BUSHING

NOTES:

- 1) MATERIAL: AISI 304/316 SS, $\phi 0.375$, 0.065 WALL SEAMLESS ROUND TUBING
(REF. DART SPEC M304TR0.375W.065)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX



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